

FSR® 400 Series Data Sheet

Force Sensing Resistors®

Features and Benefits

- Actuation Force as los w as 0.2N and sensitivity range to 20N
- Cost Effective
- Ultra Thin
- · Robust; up to 10M actuations
- · Simple and easy to integrate

Description

Interlink Electronics FSR® 400 series is part of the single zone Force Sensing Resistor® family. Force Sensing Resistors®, or FSR®s, are robust polymer thick film (PTF) devices that exhibit a decrease in resistance with increase in force applied to the surface of the sensor. This force sensitivity is optimized for use in human touch control of electronics devices such as automotive electronics, medical systems, industrial, and robotics applications.

The 400 series sensors come in six different models with four different connecting options.





P/N: 94-00027 Rev. E



Force Sensing Resistors®

Device Characteristics

Actuation Force* ~0.2N min

Force Sensitivity Range* ~0.2N - 20N

Force Resolution Continuous (analog)

Force Repeatability Single Part +/- 2%

Force Repeatability Part to Part +/- 6% (Single Batch)

Non-Actuated Resistance >10 Mohms

Hysteresis +10% Average (RF+ - RF-)/RF+

Device Rise Time < 3 Microseconds

Long Term Drift

1kg load, 35 days < 5% log10(time)

Operating Temperature Performance

Cold: -40°C after 1 hour -5% average resistance change
Hot: +85°C after 1 hour -15% average resistance change
Hot Humid: +85°C 95RH after 1 hour +10% average resistance change

Storage Temperature Performance

Cold: -25°C after 120 hours -10% average resistance change
Hot: +85°C after 120 hours -%5 average resistance change
Hot Humid: +85°C 95RH after 240 hours +30% average resistance change

Tap Durability

Tested to 10 Million actuations, 1kg, 4Hz -10% average resistance change

Standing Load Durability

2.5kg for 24 hours -5% average resistance change

EMI Generates no EMI

ESD Not ESD Sensitive

UL All materials UL grade 94 V-1 or better

RoHS Compliant

Force Sensing Resistor®

100k

30k

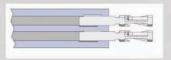
10k

Connector Options

Bare Tail



Female Tin Contacts PN: TE 2-487406-4



Female Tin Contacts with 2 Pin Housing

PN: TE 2-487406-4 PN: TE 2-487378-1



Solder Tabs PN: TE 1-88997-2



Other Available Part Numbers: Hardware Development Kit, PN 54-76247

Application Information

For specific application needs please contact Interlink Electronics support team. An Integration Guide and Hardware Development Kit (HDK) are also available. FSR®s are two-wire devices with a resistance that depends on applied force. Below is a force vs. resistance graph that illustrates a typical FSR® response characteristic. Please note that the graph values are reference only and actual values are dependent upon actuation system mechanics and sensor geometry.

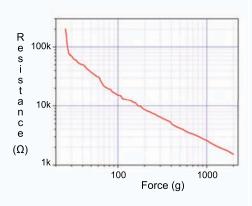
For simple force-to-voltage conversion, the FSR® device is tied to a measuring resistor in a voltage divider (see figure below) and the output is described by the following equation.

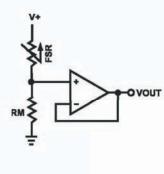
$$V_{\text{OUT}} = \frac{R_{\text{M}}V +}{\left(R_{\text{M}} + R_{\text{FSR}}\right)}$$

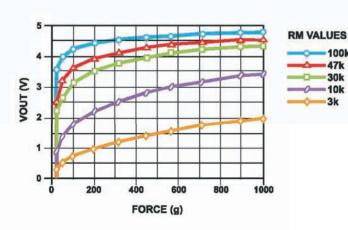
In the shown configuration, the output voltage increases with increasing force. If RFSR and RM are swapped, the output swing will decrease with increasing force. The measuring resistor, RM, is chose to maximize the desired force sensitivity range and to limit current. Depending on the impedance requirements of the measuring circuit, the voltage divider could be followed by an op-amp.

A family of force vs. VOUT curves is shown on the graph below for a standard FSR® in a voltage divider configuration with various RM resistors. A V+ of 5V was used for these examples. Please note that the graph values are for reference only and will vary between different sensors and applications.

Refer to the FSR ® Integration Guide for more integration methods and techniques.









FSR® Model 400

Force Sensing Resistor®

Model 400:

Active Area: Ø5.08mm

Nominal Thickness: 0.30mm

Switch Travel: 0.05mm

Available Part Numbers:

PN: 34-00007 Model 400

- No contacts or solder tabs

PN: 34-00011 Model 400

- with female contacts

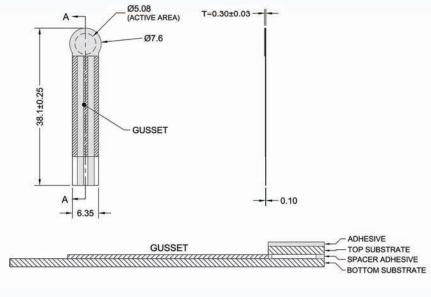
PN: 34-44001 Model 400

- with female contacts and housing

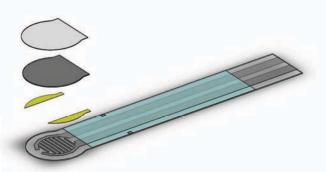
PN: 30-49649 Model 400

- with solder tabs

Sensor Mechanical Data



SECTION A-A LAYER STACK-UP





FSR® Model 400 Short Tail

Force Sensing Resistor®

Model 400 Short Tail:

Active Area: Ø5.62mm Normal Thickness: 0.30mm Switch Travel: 0.05mm

Available Part Numbers:

PN: 34-47021 Model 400 Short Tail

- No contacts or solder tabs

PN: 34-00005 Model 400 Short Tail

- with female contacts

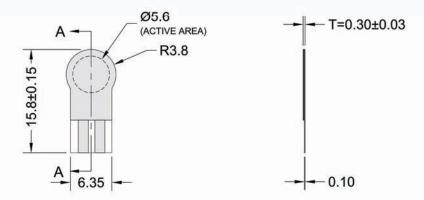
PN: 34-00006 Model 400 Short Tail

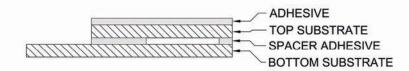
- with female contacts and housing

PN: 34-00004 Model 400 Short Tail

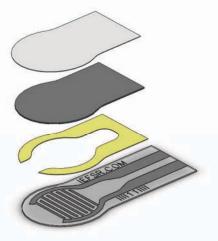
- with solder tabs

Sensor Mechanical Data





SECTION A-A LAYER STACK-UP





FSR® Model 402

Force Sensing Resistor®

Model 402:

Active Area: Ø14.68mm Nominal Thickness: 0.46mm Switch Travel: 0.15mm

Available Part Numbers:

PN: 44-29103 Model 402

- No contacts or solder tabs

PN: 34-00012 Model 402

- with female contacts

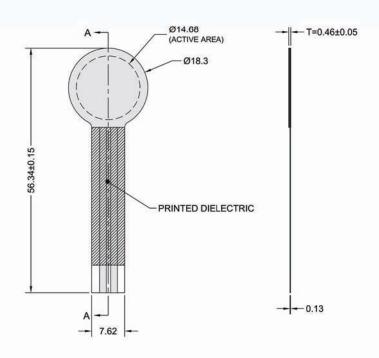
PN: 34-00001 Model 402

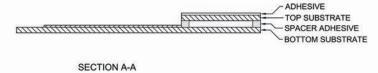
- with female contacts and housing

PN: 30-81794 Model 402

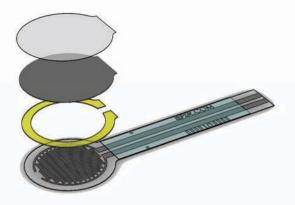
- with solder tabs

Sensor Mechanical Data





Exploded View



LAYER STACK-UP

For more information consult the Integration Guide found on our website: www.interlinkelectronics.com/support



FSR® Model 402 Short Tail

Model 402 Short Tail:

Active Area: Ø12.70mm Normal Thickness: 0.46mm Switch Travel: 0.15mm

Available Part Numbers:

PN: 34-00016 Model 402 Short Tail

- No contacts or solder tabs

PN: 34-00017 Model 402 Short Tail

- with female contacts

PN: 34-00018 Model 402 Short Tail

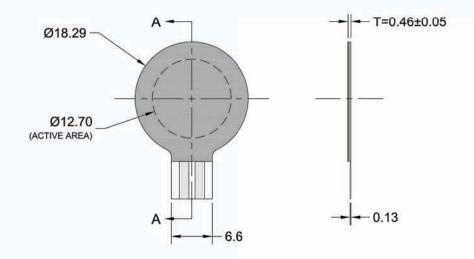
- with female contacts and housing

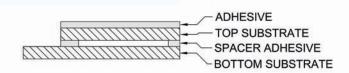
PN: 34-00015 Model 402 Short Tail

- with solder tabs

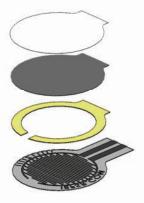
Sensor Mechanical Data

Force Sensing Resistor®





SECTION A-A LAYER STACK-UP





Force Sensing Resistor®

FSR® Model 406

Model 406:

Active Area: 39.6mm x 39.6mm Nominal Thickness: 0.46mm Switch Travel: 0.15mm

Available Part Numbers:

PN: 34-00009 Model 406

- No contacts or solder tabs

PN: 34-00013 Model 406

- with female contacts

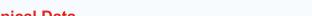
PN: 34-61152 Model 406

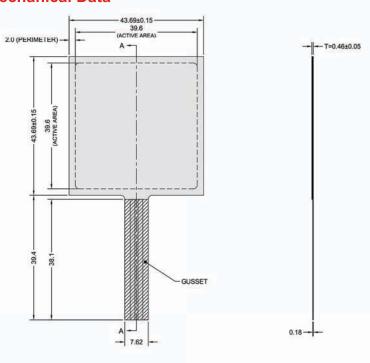
- with female contacts and housing

PN: 30-73258 Model 406

- with solder tabs

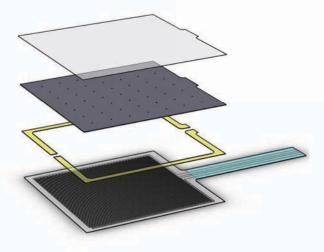
Sensor Mechanical Data







Exploded View



For more information consult the Integration Guide found on our website: www.interlinkelectronics.com/support



FSR® Model 408

Force Sensing Resistor®

Model 408:

Active Area: 609.6mm x 10.2mm Nominal Thickness: 0.41mm Switch Travel: 0.15mm

Available Part Numbers:

PN: 34-00010 Model 408

- No contacts or solder tabs

PN: 34-75319 Model 408

- with female contacts

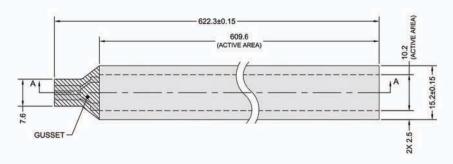
PN: 34-23845 Model 408

- with female contacts and housing

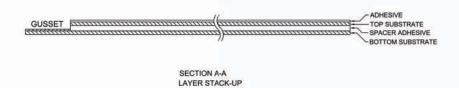
PN: 30-61710 Model 408

- with solder tabs

Sensor Mechanical Data







Contact Us

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